

SERVICE BULLETIN No. 304 for members of RADIO MANUFACTURERS SERVICE

A PHILCO Service Plan

Specifications

TYPE OF CIRCUIT: A. C. operated; superheterodyne circuit with two tuning ranges, covering standard broadcast (540 K. C. to 1720 K. C.) and short-wave (4.9 M. C. to 18.0 M. C.) frequencies; Automatic Volume Control; and pentode output.

The receiver is designed to operate from a "Philco Safety Aerial," Part No. 40-6371. This aerial system should be used to obtain maximum performance from the receiver.

POWER SUPPLY: Voltage, 115 volts. Frequency, 50-60 cycles. Power consumption 45 watts.

INTERMEDIATE FREQUENCY: 470 K.C.

TUNING RANGES: 540 K. C. to 1720 K. C.; 4.9 M. C. to 18.0 M. C.

PHILCO TUBES USED: 1-6A8G, 1st detector and oscillator; 1-78, I. F.: 1-37, 2nd detector, Automatic Volume Control; 1-75, first audio; 1-41, output; and 1-84, Rectifier.

TUNING MECHANISM: Pulley and cable drive for Manual tuning. Electric Push-Button for Automatic tuning.

CABINETS: Types: "T" for 39-30 and "XX" for 39-35.

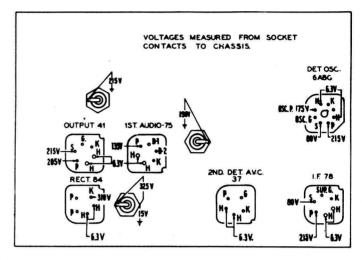


Fig. 1. Socket Voltages-Underside of Chassis

The voltages indicated by arrows were measured with a Philco 027 Circuit Tester which contains an accurate voltmeter. Volume control at minimum, range switch in broadcast position, line voltage 115 A. C.

Adjusting Push-Button Tuning to Stations

These detailed instructions have been prepared to make sure the correct procedure is followed in setting the stations on the Philco Electric Push-Button Tuning models. The work requires the use of a Philco Model 077 Station Setter and a Part No. 27-7059 Insulated Screw Driver.

(A) Select eight of the most popular stations received in the locality and remove their call letters from the call letter sheets supplied. Place the call letters in the windows above the buttons, making such that each respective button covers the frequency of the station for which it is to be used. The frequency range of the circuits are as follows:

Circuits	Frequency Range					
1 and 2	540 to 1030 kilocycles					
3 and 4	670 to 1160 kilocycles					
5 and 6	900 to 1470 kilocycles					
7 and 8	1170 to 1600 kilocycles					

These numbers are stamped on the unit as seen from the rear. Looking at the front of the cabinet the numbers read from left to right.

- (B) Connect the aerial and ground to the "ANT" and "GND" terminals of the receiver.
- (C) Turn the receiver Tuning Range Selector to position two (Manual Tuning) and tune the receiver to the station to be set on the first button.
- (D) Plug the output leads of the Station Setter into the "High" and "Gnd" jacks, and turn the output controls to maximum. Turn

the modulation control to "Modulation Off." Connect the output lead of the Station Setter to the "ANT" and "GND" terminals of the receiver and tune to the frequency of the station being received. As the indicator is slowly tuned through the frequency of the station there will be two points at which a high pitched swish will be heard, one above and one below the frequency of the station. When the indicator is on the frequency of the station, minimum high pitched swish will be heard.

- (E) Set the modulation control of the Station Setter for "Modulation On." The modulated signal of the Station Setter will then be heard through the receiver.
- (F) Turn the receiver Tuning Range Selector to position one (Automatic Tuning) and push in the first button. Using the Part No. 27-7059 Insulated Screw Driver, turn the number 1 "OSC" screw until the modulated signal of the Station Setter is tuned in to maximum volume. Then adjust the number 1 "ANT" screw for maximum signal.
- (G) Remove the output lead of the Philco Station Setter from the "ANT" terminal of the receiver and turn its indicator off the frequency of the station. The program of the desired station will then be heard on the receiver.
- (H) With the volume of the receiver low, slowly turn the number 1 "OSC" screw back and forth until maximum output is received. Repeat the same procedure for the number 1 "ANT" screw.

After setting up the first station, the same procedure given under (C) to (H) is used for the other stations,

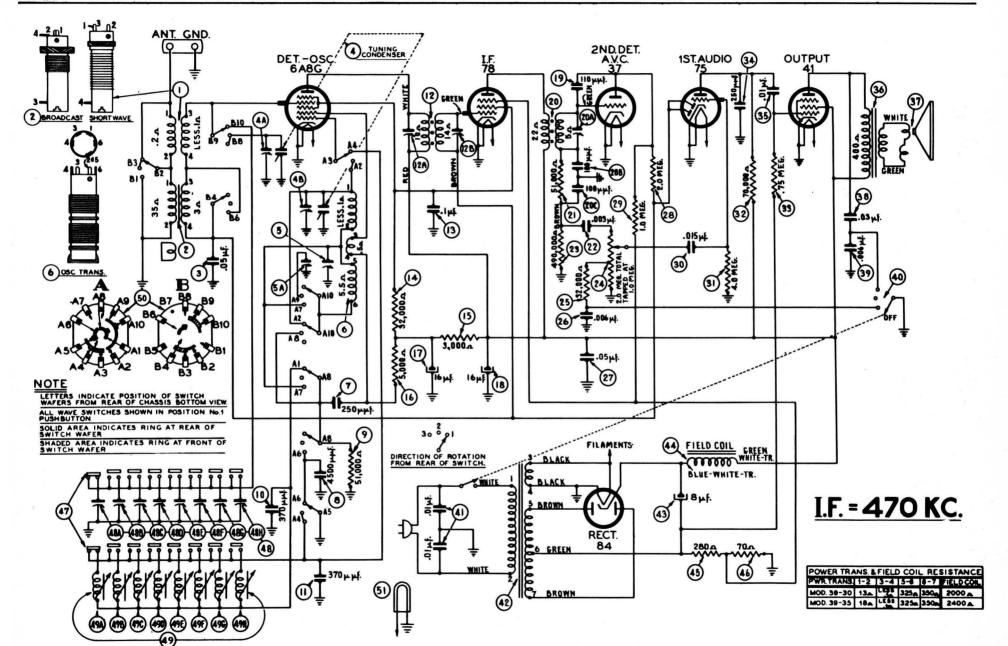


Fig. 2. Schematic Diagram-Models 39-30; 39-35, Code 121

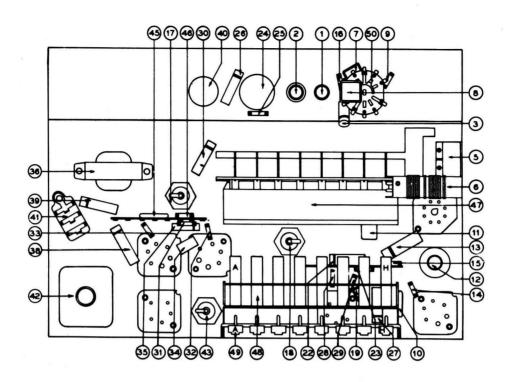


Fig. 3. Parts Locations-Underside of Chassis

Replacement Parts

Scher	_		Schem	6-		
No.	π. Description	Part No.	No.	Description		Part No.
1	Antenna Transformer (short wave)	32-3027	47	Push-Button Switch		42-1446
2	Antenna Transformer (broadcast)		48	Padder Strip Assembly		31-6256
3	Condenser (.05 mf., tubular)		48A	Compensator, No. 1, 540 — 103	0 KC	31-6274
4	Tuning Condenser Assembly	31-2267	48B		0 KC	
5	Dual Padder Unit		48C	Compensator, No. 3, 670 — 116	0 KC	31-6276
6	Oscillator Transformer	32-3028	48D	Compensator, No. 4, 670 — 116	0 KC	31-6276
7	Condenser (250 mmf., mica)	30-1032	48E	Compensator, No. 5, 900 — 147	0 KC	31-6278
9	Condenser (4500 mmf., mica)	30-1109	48F	Compensator, No. 6, 900 — 147 Compensator, No. 7, 1170 — 160	0 KC	31-62/8
10	Condenser (370 mmf., silver plated mica)	30-1110	48G 48H	Compensator, No. 7, 1170 — 160 Compensator, No. 8, 1170 — 160	O VC	31-0200
iĭ	Condenser (370 mmf., silver plated mica)	30-1110	49	Electric Push-Button Coil Asse	mbly	32-3031
12	1st I. F. Transformer Assembly		404	Osc. Coil No. 1 540 - 1030 F	CC.	32-3042
13	Condenser (.1 mf., tubular)	30-4455	49B	Osc. Coil, No. 2, 540 — 1030 I Osc. Coil; No. 3, 670 — 1160 I	ČC	32-3042
14	Resistor (32,000 ohms, ½ watt)	33-332339	49C	Osc. Coil: No. 3, 670 — 1160 I	ČC	32-3042
15	Resistor (3000 ohms, ½ watt)	33-230339	49D	Osc. Coil. No. 4. 670 — 1160 I	CC	32-3042
16	Resistor (5000 ohms, ½ watt)	33-250339	49E	Osc. Coil, No. 5, 900 — 1470 I	CC	32-3041
17	Electrolytic Condenser (16 mf., 250 V.)	30-2331	49F	Osc. Coil, No. 6, 900 - 1470 I	KC	32-3041
18	Electrolytic Condenser (16 mf., 250 V.)	30-2331		Osc. Coil, No. 7, 1170 — 1600 I	KC	32-3041
19	Condenser (110 mmf., mica)		49H	Osc. Coil, No. 8, 1170 — 1600 I	«C	32-3041
20	2nd I. F. Transformer Assembly	32-3030	50	Wave Switch		
21 22	Resistor (51,000 ohms, ½ watt)	33-351339	51	Pilot Lamp		
23	Resistor (490,000 ohms, ½ watt)			Gasket		
24	Volume Control (2.0 megs)	33-449339		Screw		
25	Resistor (32,000 ohms, ½ watt)			(Speaker)		
26	Condenser (.006 mf., tubular)	30-4467		(Power)		
27	Condenser (.05 mf., tubular)			Scale		
28	Resistor (2.0 meg., ½ watt)	33-520339	Dial	Spring		28-8908
29	Resistor (1.0 meg., ½ watt)	33-510339	Dial	Pointer		28-5941
30	Condenser (.015 mf., tubular)	30-4515		Drive Cord Assembly		
31	Resistor (4.0 megs., ½ watt)	33-540339		Drive Cord Spring		
32	Resistor (70,000 ohms, 1/2 watt)	33-370339		Drive Drum		
33 34	Resistor (750,000 ohms, ½ watt)	33-475339		Tuning Shaft Assembly		
35	Condenser (.01 mf., tubular)	30-1032		ting Rubber (Chassis)		
36	Output Transformer			ting Rubber (Chassis)ting Rubber (Chassis Corner)		
37	†Cone and Voice Coil Assembly	32-7776	Moun	ting Screw (Chassis)		W-1345
•	for 39-30 T, speaker pt. No. 36-1439-3	36-4091	Pilot	Lamp Socket Assembly		38-9607
	for 39-30 T, speaker pt. No. 36-1439-2	36-4087	Push-	Button		27-4759
	for 39-35 XX, speaker pt. No. 36-1438-2	36-4089	Speak	er (T Cabinet 39-30) optional	1	36-1439-3
38	Condenser (.03 mf., tubular)		Opean	ci (1 cubinet 0) 00) optionairi.	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	36-1439-2
39	Condenser (.006 mf., tubular)			er (XX Cabinet 39-35)		
40	Tone Control and On-Off Switch		Socke	t (5 Prong)		27-6035
41 42	Condenser (.01 mf01 mf., bakelite)	. 3903 DG	Socke	t (6 Prong) t (7 Prong)		27-6036
44	Power Transformer: 115 V., 60 cycle:	22 7076		(it		
	for 39-30 for 39-35	32-7970	1 ao F	XII		40-0394
43	Electrolytic Condenser (8 mf., 400 V.)	30-2330	* Ren	lace Speaker		
44	*Field Coil for Speaker, part No. 36-1439	00-2000		lel T Cabinet uses two optional	speakers. The part numb	ers of the
	*Field Coil for Speaker, part No. 36-1438		spea	kers are the same with the except	ion of a dash number (-2 or	-3) follow-
45	Resistor (280 ohms, wire wound)		ing	the part number. When ordering	a Cone and Voice Coil Ass	embly, the
46	Resistor (70 ohms, ½ watt)	33-070339	part	number as indicated must be spec	eified.	
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Alignment of Compensators

EQUIPMENT REQUIRED:

- (1) Signal Generator; Philco Model 077 Signal Generator which has a fundamental frequency range from 115 to 36,000 K.C. is the correct instrument for this purpose.
- (2) Output meter, Philco Model 027 Circuit Tester, incorporates a sensitive output meter and is recommended.
- (3) Philco Fiber Handle Screw Driver, Part No. 27-7059, and Fiber Wrench, Part No. 3164.

OUTPUT METER: The Philco 027 Output Meter is connected to the plate and cathode terminals of the type 41 tube. After connecting the Output Meter, adjust compensators in the order as given below.

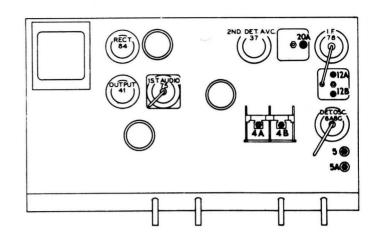


Fig. 4. Locations of Compensators-Top of Chassis

	Signal Generator							
Operations	Output Connections To Receiver	Dummy Antenna (Note A)	Dia1 Setting	Dia1 Setting	Control Settings	Adjust Compensators In Order	Special Instructions	
1	6A8G Grid	.1 mf.	470 K.C.	580 K. C.	Vol. Cont. Max.	(20A) (12B) (12A)		
2	Ant. Ter.	100 mmf.	18.0 M. C.	18.0 M.C.	Vol. Cont. Max.	(4B)	See Note B	
3	Ant. Ter.	100 mmf.	1550 K. C.	1550 K.C.	Vol. Cont. Max.	(5) (4A)		
4	Ant. Ter.	100 mmf.	580 K.C.	580 K. C.	Vol. Cont. Max.	(5A)		
5	Ant. Ter.	100 mmf.	1550 K. C.	1550 K. C.	Vol. Cont. Max.	(5)		

NOTE A—The "Dummy Antenna" consists of a condenser connected in series with the signal generator output lead (high side). Use the capacity as specified in each step of the above procedure

NOTE B—DIAL CALIBRATION: In order to adjust the receiver correctly the dial pointer must be aligned to track properly with the tuning condenser. To adjust the dial proceed as follows: With the tuning condenser closed, set the dial pointer on the extreme left index line at the low frequency end of the scale.

PHILCO RADIOS will give original Quality Performance only when **Genuine Philco Replacement** Parts are used

PHILCO RADIO AND TELEVISION CORPORATION

Parts and Service Division

Philadelphia, Pa.